# Micro-Technology for Positioning, Navigation, and Timing Towards PNT Everywhere and Always

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Microsystems Technology Office Defense Advanced Research Projects Agency

**Stanford PNT Symposium** 

Stanford, CA

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Formed in 1958 to **PREVENT** and **CREATE** strategic surprise.

Capabilities, mission focused

Finite duration projects

**Diverse performers** 

Multi-disciplinary approach...from basic research to system engineering

We focus on high risk, high reward R&D for national security



# **DARPA** DARPA Technical Offices

BTO	DSO	120	МТО	STO	TTO
Biology, Technology & Complexity	Discover, Model, Design & Build	Information, Innovation & Cyber	Electronics, Photonics & MEMS	Networks, Cost Leverage & Adaptability	Weapons, Platforms & Space
Restore and Maintain Warfighter Abilities Harness Biological Systems Apply Biological Complexity at Scale	Physical Sciences Mathematics Materials and Manufacturing Autonomy Science of Complexity	Cyber Data Analysis at Massive Scales ISR Exploitation	Biological Platforms Computing Electronic Warfare Manufacturing Novel Concepts Photonics Photonics Positioning, Navigation and Timing Thermal Management	Battle Mgmt, Command & Control Comms & Networks ISR Electronic Warfare Positioning, Navigation and Timing	Air Systems Ground Systems Marine Systems Space Systems



Achieve GPS-level timing and positioning performance without GPS

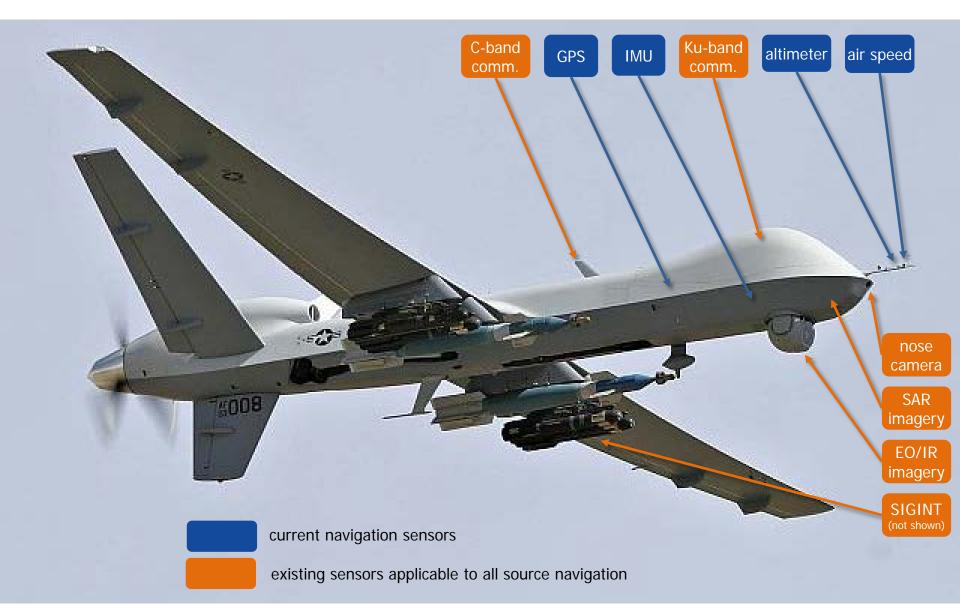
- Eliminate GPS as single point of failure
- Provide redundant capabilities and adaptable architectures
- Provide optimal PNT solution based on all available data sources

### Outperform GPS for disruptive capabilities

- Ultra-stable clocks (short and long term) for electronic warfare, ISR, and communications
- Persistent PNT in environments where GPS was never designed for use: undersea, underground, indoors
- High precision PNT for cooperative effects (distributed electronic warfare, distributed ISR, autonomous formation flying, time transfer to disadvantaged users)

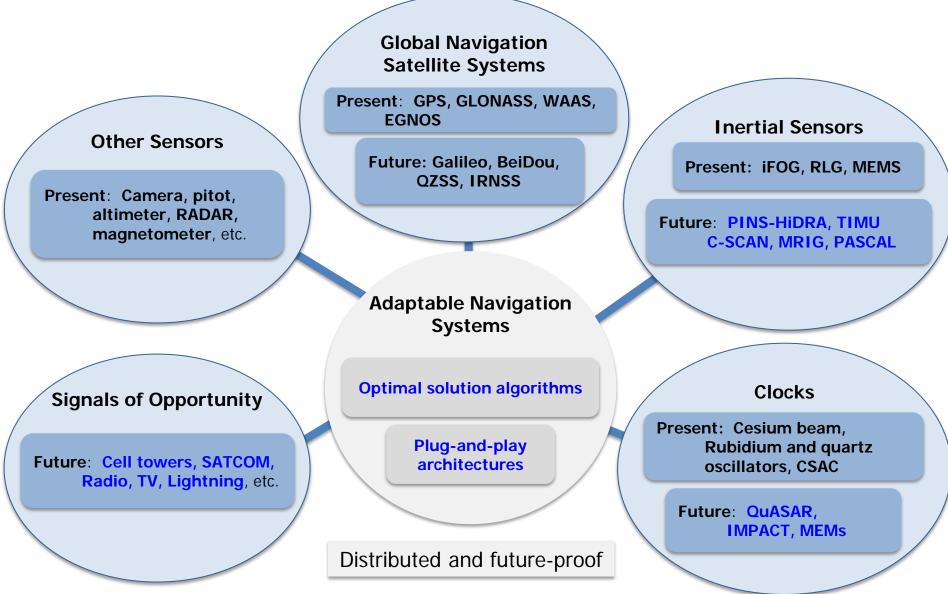


## Notional all source navigation

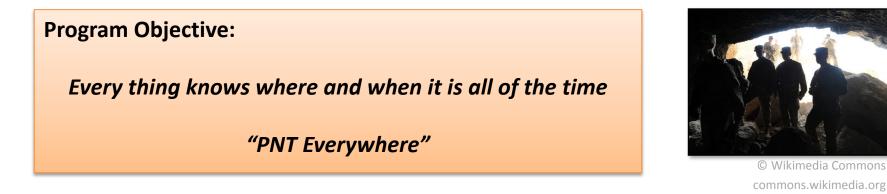




# Adaptable Navigation Sensors and Systems







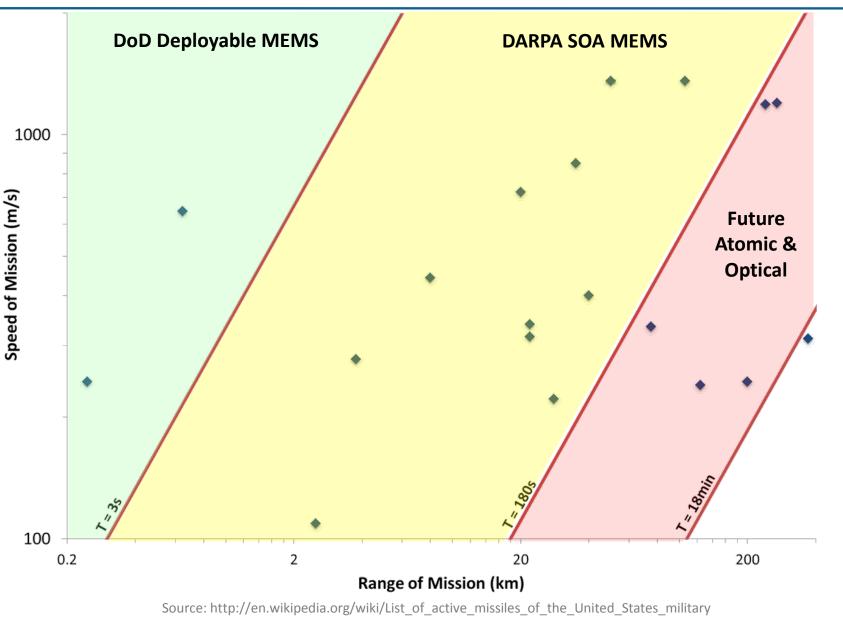
- Specifically: Unaided navigation and timing error of 20 m and 1  $\mu s$  at 1 hour
- Applications have requirements on Cost, Size, Weight, and Power (CSWaP)
- At present, we can meet performance requirements in an unmoving laboratory, with unlimited power, for about \$1M.
- DARPA micro-PNT goal: 10 mm<sup>3</sup>, 2g, 1W
- Where are the off-ramps?
  - For many platforms: 30,000 cm<sup>3</sup>, 10 kg, 10 W, + \$10,000
  - For most platforms: 1000 cm<sup>3</sup>, 1 kg, 1W, + \$1000.
  - For EVERY platform: 1 cm<sup>3</sup>, 100 g, 100 mW, \$100



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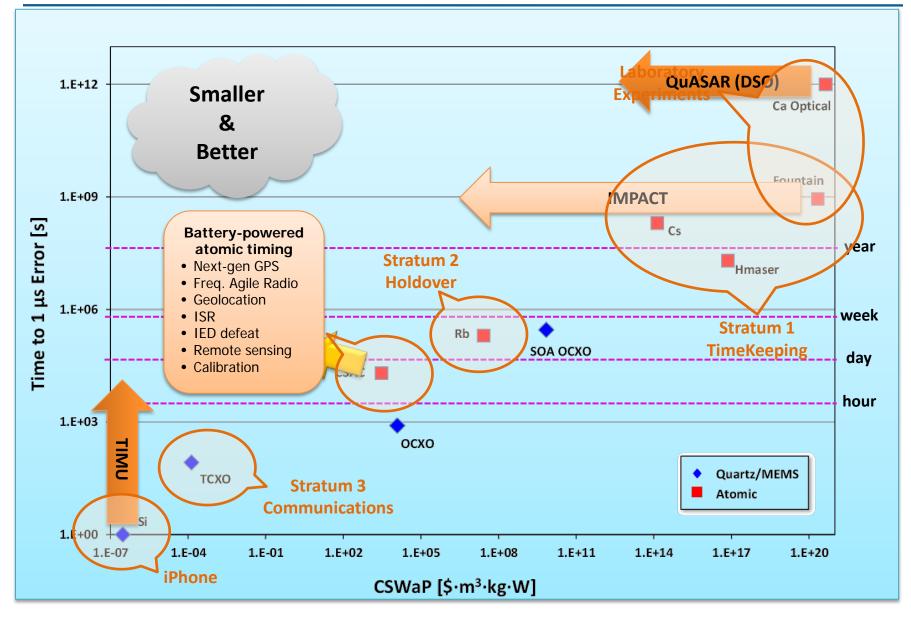
### **DoD Munition Profiles**



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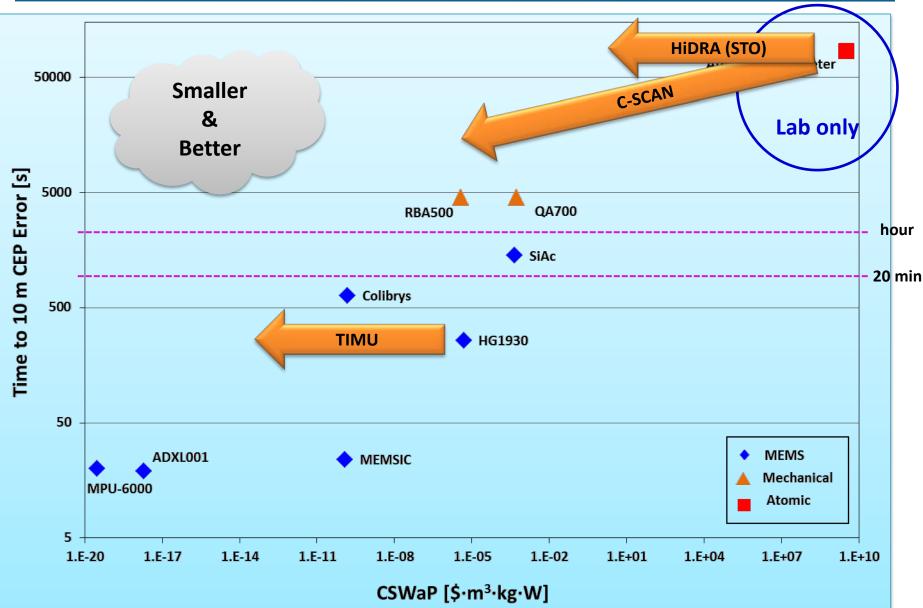


### **DARPA Timing Programs**



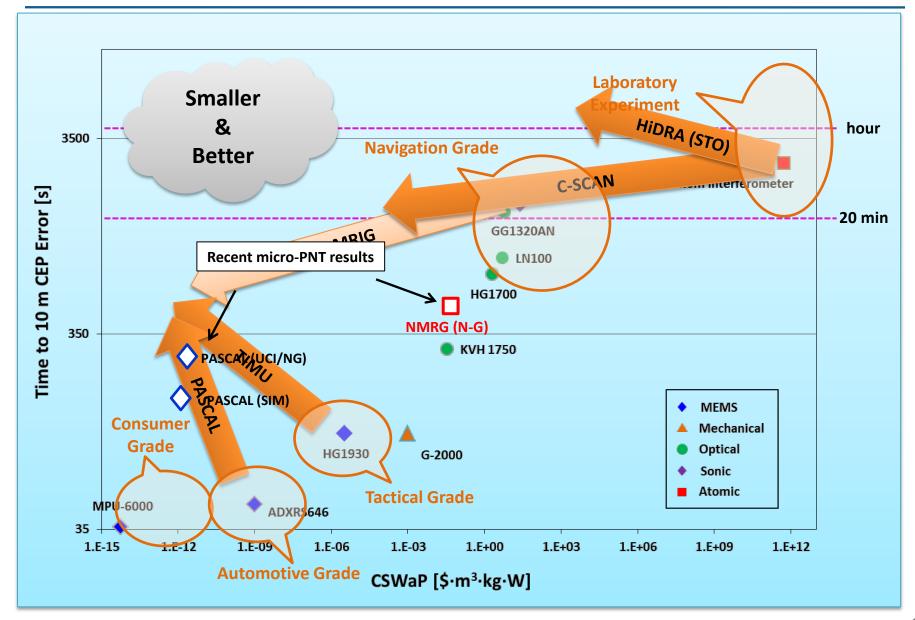


### **SOA Accelerometers**





### **DARPA Gyroscope Programs**





- MEMS Gyroscopes (current micro-PNT efforts: PASCAL, MRIG, TIMU)
  - Super-low CSWaP (< \$50, < 1 cm<sup>3</sup>, < 100 mW)
  - **Gap:** Performance, mostly bandwidth, calibration drift and temperature sensitivity
- Atomic Gyroscopes (current micro-PNT efforts: C-SCAN)
  - Superb stability and accuracy
  - Viable candidate for navigation in FY2030
  - **Gap:** Only lab demonstrations to date; enabling atomic physics components needed
- Optical Gyroscopes (e.g. RLG and iFOG)
  - Good stability and accuracy
  - Candidate technology for gyrocompassing
  - **Gap:** Cost and SWaP (\$25K, 500 cm<sup>3</sup>, 2W); MEMS-based solution?

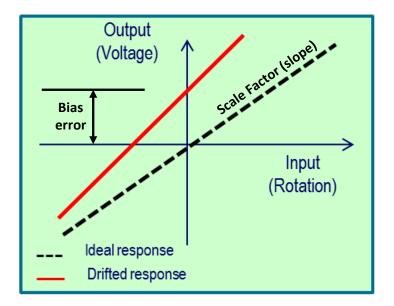


### **PASCAL Objective:**

Realize MEMS inertial sensors with on-chip calibration to address long-term drift of bias and scale factor

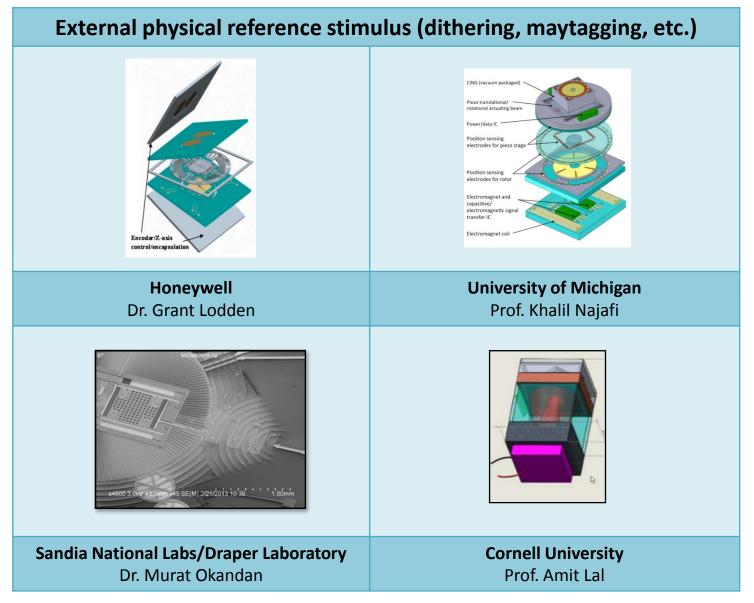
#### Key challenges:

- Co-fabrication of high-performance MEMS devices and calibration stages
- Calibrator calibration, numerous (tiny) moving parts
- "True" reversibility



PASCAL Metrics	Ph I	Ph II	End Goal
Volume [mm³]	30	30	30
Bias stability (1 month) [ppm]	100	10	1
Scale factor stability (1 month) [ppm]	100	10	1





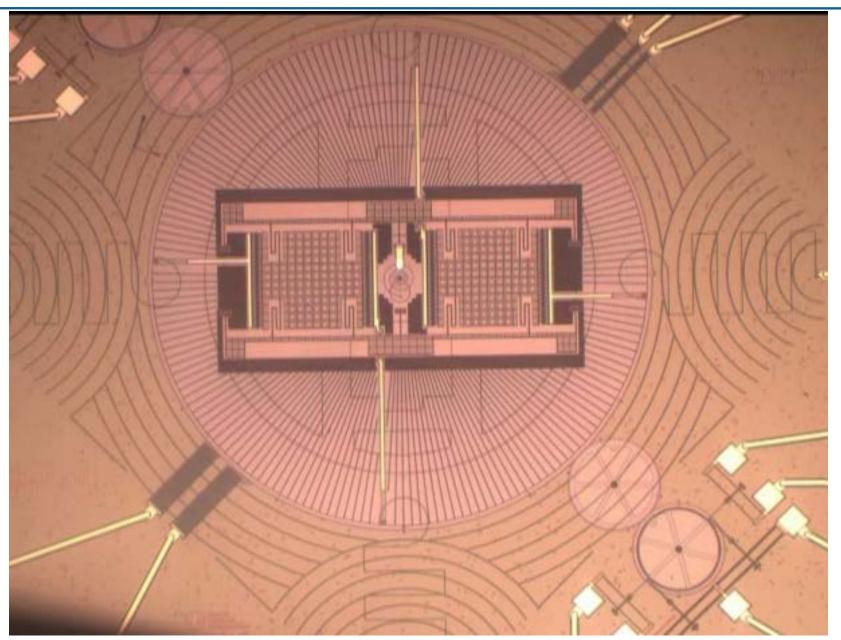


### Electronic interchange of drive/sense (detect and correct for mechanical change)

<b>PSU-ARL</b>	<b>Sensors In Motion</b>	<b>Georgia Tech</b>
Mr. Terry Roszhart	Dr. Kirill Shcheglov	Prof. Farrokh Ayazi
		Egentrequercy=10106.409356 Surface: Total displacement (Inni) Surface Deformation: Displacement field (Material)
<b>UC Berkeley</b>	<b>UC Irvine</b>	<b>Carnegie Mellon</b>
Prof. Bernhard Boser	Prof. Andrei Shkel	Prof. Gary Fedder



### Sandia/Draper MEMS Gyro + Active Layer Gimbal Rotation





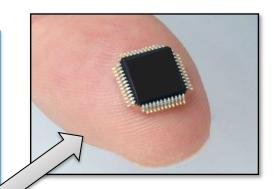
# Single-chip Timing and Inertial Measurement Unit (TIMU)

### **TIMU Objective:**

Fully-integrated co-fabricated 6-axis IMU for extraordinarily low CSWaP

#### **Key challenges:**

- Co-fabrication of high-performance MEMS inertial sensors
- Encapsulation requirements for gyros vs. accels
- Top-level yield





TIMU Metrics	Phase I	Phase II	Phase III
Volume [mm³]	10	10	10
IMU accuracy [CEP, nmi/hour]	Oper.	10	1
Timing accuracy [ns/min]	Oper.	10	1
Power [mW] (-55°C to +85°C)	-	500	200



Multi-layer (stacked die)			Monolithic (single die)
Honeywell Dr. Bob Horning	University of Michigan Prof. Khalil Najafi		Georgia Tech Prof. Farrokh Ayazi
ZAtis Accel Xass Correction Solation System			
Three-	Dimensional (f	olded, co-	-integrated)
Evigia Dr. Navid Yaz	di		UC Irvine Prof. Andrei Shkel
			terlocking Latches d d d d d d d d d d d d d d d d d d d



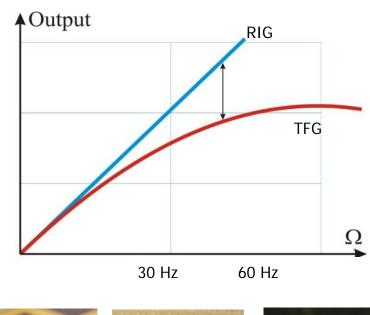
## **Micro-Scale Rate-Integrating Gyroscope (MRIG)**

#### **MRIG Objective:**

Micro-scale, high-performance, rate-integrating gyroscope for high-bandwidth high-accuracy inertial navigation

#### **Key Challenges:**

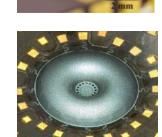
Fabrication of high-Q, high-symmetry MEMS devices

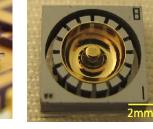


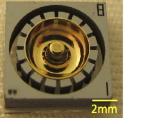


Courtesy L. Sorenson, HRL Novel 3-D MEMS

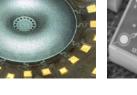
Northrop-Grumman Hemispherical Resonator Gyroscope (HRG) 4W, 250 cm<sup>3</sup>, \$100K















**MRIG Goals** 100 mW, 1 cm<sup>3</sup>, \$50



# **DARPA** Approach: Surface Tension Processes

CVD Diamond	Fused Silica
Honeywell (Dr. Burgess Johnson)	Univ. of Michigan (Prof. Khalil Najafi)
	The second secon
Bulk Metallic Glass	ULE Glass
Yale University (Prof. Jan Schroers)	UC Irvine (Prof. Andrei Shkel)
	E mm

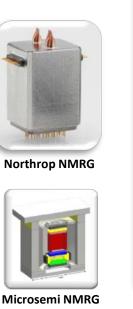


# **DARPA** Approach: Deposition on a Mold

Silicor	n-Based	Nickel	Alloy
Northrop / Ga Tech D. Rozelle, Prof. F. Ayazi	Cornell University Prof. Sunil Bhave	Northrop / Georgia Tech D. Rozelle, Prof. F. Ayazi	GE Global Research Christopher Keimel
	<u>Riem</u>	1.00mm	
CVD D	iamond	ULE Glass	ALD Al <sub>2</sub> O <sub>3</sub>
UC Davis Prof. David Horsley	Draper Laboratory Dr. Jon Bernstein	University of Utah Prof. Carlos Mastrangelo	CU Boulder Prof. Victor Bright



- Similar to clocks, atoms make fabulous gyroscopes
  - All atoms are the same
  - No manufacturing variance, minimal calibration drift
- Chip-Scale Combinatorial Atomic Navigator (C-SCAN) Program
  - Parallel pursuit of two physics architectures
    - Nuclear Magnetic Resonance Gyroscopes (NMRG)
      - Each atom is a tiny spinning-top gyroscope (but no bearing friction)
      - Under development since 1940's
      - New opportunity for practicality leveraging CSAC technology
    - Atom-Interferometric (AI) Gyroscopes
      - Similar to fiber-optic gyroscope (FOG) and ring-laser gyroscope (RLG)
      - Use atom waves rather than light waves
      - Provides both gyroscopy and accelerometry
      - STO PINS/HiDRA program targeting extra-super performance
      - MTO C-SCAN targeting great performance in low C-SWaP
  - Technology gap: Enabling atomic physics components
    - Nearly identical requirements as high-performance clocks, magnetometers, gravimeters, etc.



(concept)

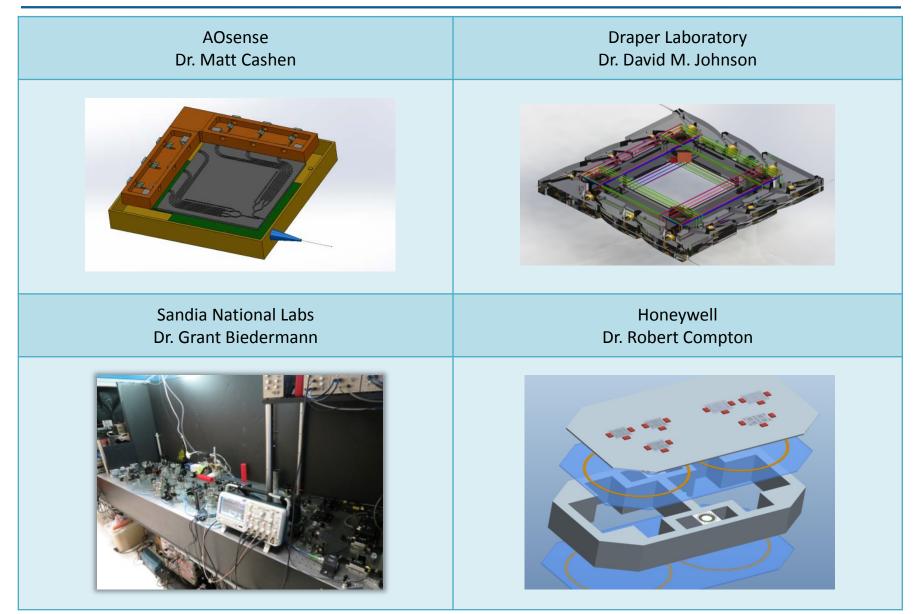


v2b

Draper Al (concept)



## **Approach: Light Pulsed Atomic Interferometry**





# **DARPA** Approach: Nuclear Magnetic Resonance

Northrop Grumman	Microsemi
Dr. Mike Larsen	Dr. Richard Overstreet
UC Irvine	Princeton University
Prof. Andrei Shkel	Prof. Mike Romalis



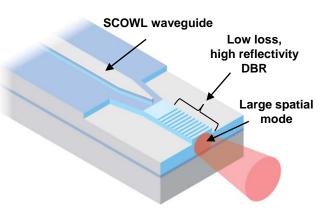
#### **CAMS Objective:**

Laboratory experiments have demonstrated that laser-cooled atomic clocks and inertial sensors are capable of extraordinary performance.

Practical deployment of cold-atom sensors requires the development of enabling components. CAMS is a collection of seedlings developing low-CSWaP atomic wavelength lasers, optical isolators, shutters, vacuum cells, alkali vapor pressure control, and frequency control techniques.

### **Key Challenges:**

- Maintain lifetime vacuum levels of 1nT without magnets
- Stabilization of alkali vapor pressure across mil-spec temperature range
- Fast, large aperture, shutters with extinction ratio >70dB
- Stable, single-mode, narrow-linewidth lasers at atomic transition wavelengths
- All at low-CSWaP



**MIT Lincoln Laboratory HELP Laser** 

# Thank you

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